

Pilot Solenoid Valve Plastic

Construction

The directly controlled GEMÜ 3/2 way solenoid valve consists of a solenoid encapsulated in plastic and a plastic valve body.

A connector socket provides a connection to electrical supply. A manual override is integrated as standard.

GEMÜ 332: This variant is designed for battery mounting of up to 12 units (by using clips) depending on the devices to be controlled.

GEMÜ 334: For direct mounting to pneumatically operated valves or other devices (inlet and outlet arranged at an angle of 90°).

GEMÜ 336: Compact valve battery with aluminium distribution rail for mounting in switch gear cubicles or as a valve manifold near the pneumatic components to be controlled.

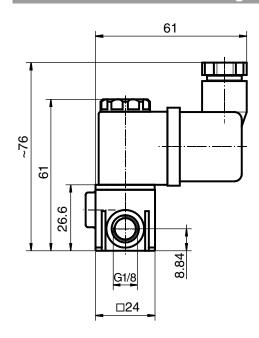
Features

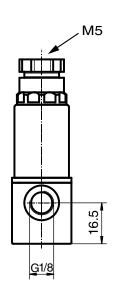
- Suitable for the control of pneumatic equipment such as valves, cylinders or motors
- · Suitable for the control of commonly used inert compressed gases
- Normally closed
- ATEX marking: 🕲 II 3 GD EEx nA II T3 T 150°C

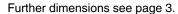
Advantages

- Simple connection to industrial control systems due to its low power consumption
- · Hermetic separation of the working medium from the solenoid system
- Solenoid replaceable without tools without interrupting the closed control air flow ("dry system")
- Accessories for GEMÜ 336:
 - battery rails and blanking plates

Dimensions - GEMÜ 332 single mounting [mm]









GEMÜ 332



GEMÜ 334



332, 334, 336

Technical data

Working medium

Chemically inert gases

Temperature range of working medium -15 to +50 °C Working pressure 0 - 10 bar

Ambient conditions

Ambient temperature -15 to +50 °C

Rating

Continuously rated

Power consumption

	Power consumption					
	Supply voltage [V]	Frequency [Hz]	Pull in current	Hold in current		
	24	DC	4.8 W 2.5 W*	-		
	24	50	9.6 VA 5.0 VA*	7.1 VA		
	24	60	8.3 VA	5.8 VA		
	120	50	10.3 VA	7.8 VA		
	120	60	8.8 VA	6.3 VA		
	230	50	9.4 VA	8.1 VA		
	230	60	6.9 VA	5.6 VA		
* Max approxima proceure 6 har						

^{*} Max. operating pressure 6 bar

Electrical connection

Standard connector socket, form B (Industrial standard)

Kv value

Normally closed 0.05 m³/h

Weight

GEMÜ 332: 114g / GEMÜ 334: 133g / GEMÜ 336: 107g

Max. switching frequency

3600 times/hour

Switching time

20 ms

Permissible voltage tolerances

-15 / +10 %

Protection class

IP 65

Installation note

If installed in switch gear cubicles adequate ventilation must be provided. $\langle\overline{\xi_{\bf i}}\rangle$

Approval (24V DC, 230V 50/60 Hz)

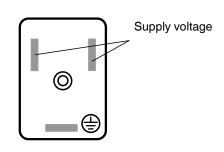
Explosion protection marking acc. to ATEX

II 3 GD EEx nA II T3 T 150 °C

Type examination certificate

KEMA 04 ATEX 1011 X

Connection diagram for plug Form B (Industrial standard)



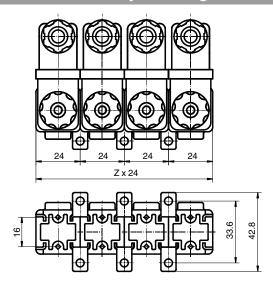
Order data - Accessories (only for GEMÜ 336)

Туре	Accessories		Order no.								
336	Battery rail	2-fold	336	000	Z	BR	14		02		
		3-fold	336	000	Z	BR	14		03		
		4-fold	336	000	Z	BR	14		04		
		5-fold	336	000	Z	BR	14		05		
		6-fold	336	000	Z	BR	14		06		
		7-fold	336	000	Z	BR	14		07		
		8-fold	336	000	Z	BR	14		80		
		9-fold	336	000	Z	BR	14		09		
		10-fold	336	000	Z	BR	14		10		
	Blanking plate		336	000	Z	BL	75	4			

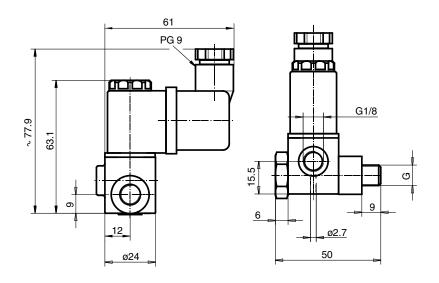


Dimensions [mm]

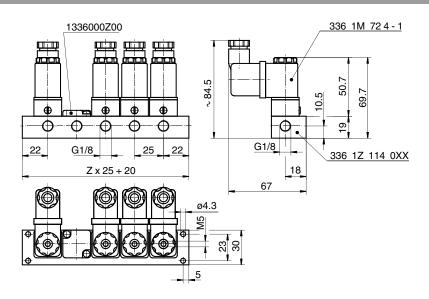
GEMÜ 332 battery mounting version



GEMÜ 334 for direct mounting



GEMÜ 336 valve manifold





Order data

Туре	ode
Solenoid valve for single mounting / battery mounting	332
Solenoid valve for direct mounting	334
Solenoid valve for mounting to battery rail	336

Nominal size	Code
	1

Body configuration	Code
Multi-port version	М

Connection	Code
Threaded sockets DIN ISO 228 (GEMÜ 332)	1
Threaded sockets DIN ISO 228 (GEMÜ 334) Hollow bolt G 1/4	14
Threaded sockets DIN ISO 228 (GEMÜ 334) Hollow bolt G 1/8	18
Threaded sockets DIN ISO 228 (GEMÜ 334) Hollow bolt M5	M5
Connection for GEMÜ battery rail (GEMÜ 336)	-

Valve body material	Code
PBTP (GEMÜ 332, 334)	25
PPS (GEMÜ 336)	72

Seal material	Code
FPM	4

Control function	Code
Normally closed (NC)	1

Voltage/Frequency	Code
24 V DC	C1
24 V 50/60 Hz	C4
120 V 50/60 Hz	G4
230 V 50/60 Hz	L4
Other voltages on request	

Electrical connection	Code
Plug type B without cable socket	00
Plug type B with cable socket, without cable	01

Option	Code
Without	00
Silencer	03

Max. operating pressure	Code
6 bar (only Voltage/Frequency Code C1, C2)	06
10 bar	10

Design	Code
Standard	-
Without paint adhesion interfering substances such as silicone	0101

Order example	332	1	М	1	25	4	1	C1	01	00	10	
Type (code)	332											
Nominal size (code)		1										
Body configuration (code)			М									
Connection (code)				1								
Valve body material (code)					25							
Seal material (code)						4						
Control function (code)							1					
Voltage/Frequency (code)								C1				
Electrical connection (code)									01			
Option (code)										00		
Max. operating pressure (code)											10	
Design (code)												

Order data for GEMÜ 336 accessories see page 2

For further solenoid valves, accessories and other products, please see our Product Range catalogue and Price List. Contact GEMÜ.



